

PELLETIZING & PULVERIZING SYSTEMS >

> PHARMA



## Belt-Cooling Pelletizing System PFS

Automatic system for  
dry-cut strand pelletizing

**AUTOMATIK**

The Belt-Cooling Pelletizing System PFS is specially designed for water soluble and brittle formulation. The variable system configuration enables a perfect adaptation to the product being processed. Even elastic and very flexible polymers can be handled by the belt system in a simple and efficient way. The system produces top quality cylindrical pellets which are ideal for further downstream processing.

### Benefits:

- Rheologically designed die head tailored to the extrusion's formulation
- Simplified start-up by pneumatic intake
- Narrow distribution of particle size
- Homogeneous pellet shape featuring great flowability
- Quick and easy to clean
- Retrofitting to existing extrusion lines is possible
- Process data monitoring on touch screen display
- Integration to a higher level DCS (Data Control System) is possible

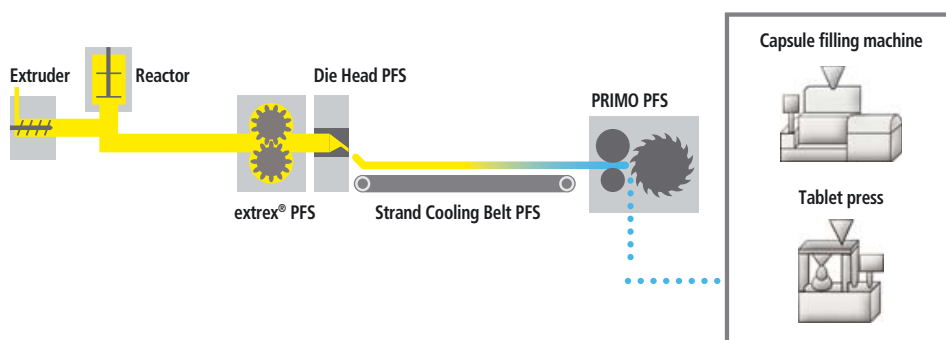
SIMPLY BETTER PELLETS.

# Belt-Cooling Pelletizing System PFS

Automatic system for dry-cut strand pelletizing

## Application areas:

- Production of micro-pellets to avoid milling
- For direct tableting or encapsulation
- Continuous operation or batch production
- Pelletizing of brittle and/or sticky formulations
- For pelletizing from an extruder or reactor vessel



Technical Data	Series 30	Series 60	Series 120
<b>Pump:</b>	<b>extrex® 20 GP</b>	<b>extrex® 22 GP</b>	<b>extrex® 36 GP</b>
Specific volume:	1.3 cm <sup>3</sup> /U	4,7 cm <sup>3</sup> /U	25,6 cm <sup>3</sup> /U
Differential Pressure Δp:		max. 250 bar	
Temperature range:		30° to 200°C	
<b>Die Head:</b>	<b>Series 50</b>	<b>Series 100</b>	<b>Series 200</b>
No. of strands:	1-3	3-10	10-25
<b>Cooling belt:</b>	<b>Series 250</b>	<b>Series 250</b>	<b>Series 250</b>
Cooling belt length:		2,3,5 or 7 m	
Belt speed:		0,8-10 m/min or 8-80 m/min	
<b>Pelletizer:</b>	<b>PRIMO 30</b>	<b>PRIMO 60</b>	<b>PRIMO 120</b>
Throughput:	0,3-2 kg/h	2-20 kg/h	10-60 kg/h
Pellet size:	0,3-3 mm		0,3-6 mm

