MAAG offers all filtration technologies for large scale polymer applications. The scope of supply includes a wide range of piston type screen changers, and customized vessel filters in any size and execution. For each application, the MAAG team and the customer investigate the optimal filter solution according to the process, installation environment and filter handling demands.

Benefits
- Choice of customized large scale piston filter or large area vessel filter execution
- Candle filter elements for gel retention up to 255 m² (2749 ft²) filter surface
- Curved mesh screens for one-way use up to 3,5 m² (37 ft²) filter surface
- Rheologically optimized flow channel design for low ΔP and short residence time
- Sturdy and reliable filter execution for safe operation and simple handling
- Covered by MAAG’s worldwide start-up, parts and field service support
MAAG piston filter technology
Large scale screen changer with candle filter elements or curved mesh screens

The modular filter design offers an interchangeable piston execution according to the application. The piston cavity is available with candle filter elements for gel retention, or curved mesh screens for one-way use as well. With several filter sizes and the choice of 1, 2, or 4 pistons the range of screen changer meet all requirements for large scale polymer filtration.

**CSC-C Screen changer with candle filter elements**
MAAG’s CSC-C large scale screen changer with candle filter elements is the right choice if short melt residence time, small footprint and a simplified candle change are required.

Depending on the polymer type, melt viscosity, reactor throughput, and filter fineness, the screen changer size and number of pistons are customized to the application.

The patented design allows the use of pleated micronex® candle filter elements with fiber metal felt (FMF) media, or cylindrical Multinex candles filter elements with interchangeable filter sleeves.

**CSC-R Screen changer with curved filter screens**
MAAG’s CSC-R large scale screen changer with curved screens is designed for the use of one-way filter screens which do not require cleaning after the simple and safe screen change.

The screen bearing pistons belong to MAAG’s modular filter system and its patented design use 75% of the piston surface as active filtration area.

Also this filter execution can be installed for vertical or horizontal melt flow directly at the reactor discharge melt pump or pelletizer booster melt pump to avoid additional piping for reduction of melt residence time.
MAAG vessel filter technology
Large scale vessel filter with external or integrated switch over valve

The proven large scale vessel technology is available as continuous duplex twin vessel execution in all sizes according to flux rate, filter fineness and media requirements, and as simplex single vessel execution for batch applications as well. The duplex filter design can be executed with external or integrated switch over valve, according to the installation and handling demands.

duplex-PV Filter vessel with external 3-way valve (piston design)
MAAG duplex-PV is the cost-effective large area filtration series with direct bolted switch over valves.

The external arrangement of the 3-way piston valves allows easy access for handling and maintenance.

The standard version uses C-clamps on the vessel cover for fast cover removal and exchange of the candle bundles.

As an option the duplex-PV is available with jack bolts for safe and fast exchange of the complete vessel assembly.

duplex-DV Filter vessel with integrated 3-way valve (slide plate design)
MAAG duplex-DV is the compact large area filtration series with integrated divex® switchover valves.

The internal arrangement of the patented slide plate valves leads to a small system footprint.

The sturdy system frame with jack bolt sealing units allows an easy and safe change of the complete filter vessels.

The reliable sealing of the valve / vessel connection of the duplex-DV is guaranteed by metal O-rings and the seating force of the jack bolt units.
Continuous CSC-C screen changers from MAAG, with their robust and leak-free operation, meet the highest quality standards. The sturdy design is based on the proven double or quad piston design that operates reliably without any additional seals. On the filter inlet side, rheologically optimized flow channels divide the melt stream into the 2 or 4 pistons in equal parts. Downstream of the candle filter elements, the cleaned partial melt streams converge again and flow out of the filter housing as on single polymer stream.

**Change of filter candles**
To change the candle bundles, each piston moves out separately, driven by a hydraulic cylinder. Once its candle filter elements are changed, the piston returns to its production position in the same way.

An automated and effective cavity venting process prevents air from entering into the melt flow. During the fast candle change procedure, the melt continues to flow through the remaining pistons to ensure a continuous melt flow and constant polymer throughput.

### CSC-C range of sizes
#### 2-piston execution

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<thead>
<tr>
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<tbody>
<tr>
<td>Candles per piston:</td>
<td>34</td>
<td>34</td>
<td>34</td>
<td>39</td>
<td>44</td>
<td>65</td>
<td>88</td>
<td>124</td>
</tr>
<tr>
<td>Filter area per piston:</td>
<td>1,10 m² (23,7 ft²)</td>
<td>1,43 m² (30,8 ft²)</td>
<td>1,58 m² (34,0 ft²)</td>
<td>2,05 m² (44,1 ft²)</td>
<td>2,55 m² (54,9 ft²)</td>
<td>4,27 m² (91,9 ft²)</td>
<td>6,65 m² (143,2 ft²)</td>
<td>13,52 m²</td>
</tr>
<tr>
<td>Filter area total filter:</td>
<td>2,20 m² (46,7 ft²)</td>
<td>2,86 m² (51,6 ft²)</td>
<td>3,16 m² (68,0 ft²)</td>
<td>4,10 m² (88,2 ft²)</td>
<td>5,10 m² (109,8 ft²)</td>
<td>8,54 m² (183,8 ft²)</td>
<td>13,30 m² (286,4 ft²)</td>
<td>27,04 m² (582,2 ft²)</td>
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</table>

#### 4-piston execution

<table>
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<td>4,27 m² (91,9 ft²)</td>
<td>6,65 m² (143,2 ft²)</td>
<td>13,52 m²</td>
</tr>
<tr>
<td>Filter area total filter:</td>
<td>4,20 m² (85,4 ft²)</td>
<td>5,72 m² (116,0 ft²)</td>
<td>6,62 m² (138,0 ft²)</td>
<td>8,20 m² (172,8 ft²)</td>
<td>10,20 m² (209,8 ft²)</td>
<td>17,08 m² (352,6 ft²)</td>
<td>26,60 m² (566,4 ft²)</td>
<td>54,08 m² (1081,7 ft²)</td>
</tr>
</tbody>
</table>

For discontinuous and batch filter applications all filter sizes are available as DSC/C single piston execution.

According to the flow piping, DSC/C filter can be installed in horizontal or vertical position.
MAAG piston filter technology
CSC-C candle filter elements

The patented hexagonal pattern of the candles allows a maximized active filtration surface inside each piston cavity.

**CSC-C candle filter elements**

The amount, design, and filter media of the candle filter elements are tailor-made in regards of polymer type, melt viscosity, and filter fineness. According to the application, a typical demand for CSC-C candle filter elements is to remove solid black spots or soft gel contamination.

**CSC-C candle replacement**

- The used candle bundle can be lifted easily with a gripper and a light-weight crane out of the piston cavity, followed by the installation of the new candle bundle out of the pre-heat oven into the empty piston cavity.
- The piston then moves into the filter housing, accompanied by an automated venting of the candle filter elements, and is followed by the candle change of the next pistons.
- The candle change procedure requires only 15 min per piston and can be safe executed by two operators without influence to the continuous production process.
MAAG piston filter technology
CSC-R screen changer with curved filter screens

Continuous CSC-R screen changers from MAAG, with their robust and leak-free operation, meet highest quality standards. The sturdy design is based on the proven double or quad piston design that operates reliably without any additional seals. On the filter inlet side, rheological optimized flow channels divide the melt stream into the 2 or 4 pistons at equal parts. Downstream of the curved screens, the cleaned partial melt streams converge again and flow out of the filter housing as a single polymer stream.

Change of curved screens
To change the curved screens, each piston moves out separately, driven by a hydraulic cylinder. Once its screen is changed, the piston returns to its production position in the same way.

An automated and effective cavity venting process prevents air from entering into the melt flow. During the fast screen change procedure, the melt continues to flow through the remaining pistons to ensure a continuous melt flow and constant polymer throughput.

CSC-R range of sizes
2-piston execution

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<tr>
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<tbody>
<tr>
<td>Filter area per piston:</td>
<td>1386 cm²</td>
<td>1768 cm²</td>
<td>2157 cm²</td>
<td>2559 cm²</td>
<td>3058 cm²</td>
<td>3979 cm²</td>
<td>4887 cm²</td>
<td>8622 cm²</td>
</tr>
<tr>
<td>Filter area total filter:</td>
<td>0,28 m² (3,0 ft²)</td>
<td>0,35 m² (3,8 ft²)</td>
<td>0,43 m² (4,6 ft²)</td>
<td>0,51 m² (5,5 ft²)</td>
<td>0,61 m² (6,6 ft²)</td>
<td>0,80 m² (8,6 ft²)</td>
<td>0,98 m² (10,5 ft²)</td>
<td>1,72 m² (18,6 ft²)</td>
</tr>
</tbody>
</table>

CSC-R range of sizes
4-piston execution

<table>
<thead>
<tr>
<th></th>
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<td>3058 cm²</td>
<td>3979 cm²</td>
<td>4887 cm²</td>
<td>8622 cm²</td>
</tr>
<tr>
<td>Filter area total filter:</td>
<td>0,56 m² (6,0 ft²)</td>
<td>0,70 m² (7,6 ft²)</td>
<td>0,86 m² (9,3 ft²)</td>
<td>1,02 m² (11,0 ft²)</td>
<td>1,22 m² (13,2 ft²)</td>
<td>1,60 m² (17,1 ft²)</td>
<td>1,96 m² (21,0 ft²)</td>
<td>3,44 m² (37,1 ft²)</td>
</tr>
</tbody>
</table>

For discontinuous and batch filter applications all filter sizes are available as DSC/R single piston execution. According to the flow piping, DSC/R filter can be installed in horizontal or vertical position.
The patented curved screens are pre-formed to fit tight on the breaker plate and ensure a fail-safe sealing at the complete rim.

**CSC-R curved filter screens**
The amount of screen layers, weave type, or fiber metal felt (FMF) of the curved screens are tailor-made in regards of polymer type, melt viscosity and filter fineness. According to the application, a typical demand for CSC-R screens is to retain reliable solid black spot contaminations at a high flux rate.

**CSC-R curved filter replacement**
- The used curved screen can be peeled off the breaker plate. The one-way screens are intended for disposal without the need of cleaning effort. Followed by the simple attachment of a new curved screen on the breaker plate, the screen change procedure is finished.
- The piston then moves into the filter housing, accompanied by an automated venting of the curved screen cavity, and is followed by the screen change of the next pistons.
- The screen change procedure requires only 15 min per piston and can be safe executed by two operators without influencing the continuous production process.
MAAG large scale screen changers can be installed for vertical or horizontal melt flow directly at the reactor discharge melt pump or pelletizer booster melt pump. The direct assembly of the screen changer to other process components without additional piping ensures the shortest possible line length and melt residence time between the extruder or reactor and the pelletizer.

**Horizontal melt flow installation**

**Operator side left**
- Inlet MAAG extrex® booster pump
- Outlet MAAG SPHERO® underwater pelletizer

**Horizontal melt flow installation**

**Operator side right**
- Inlet MAAG extrex® booster pump
- Outlet MAAG SPHERO® underwater pelletizer

**Vertical melt flow installation**

**Operator side front**
- Inlet for direct assembly of MAAG vacorex® discharge polymer pump
MAAG control units for large scale screen changers are built for simple operating by self-explaining user guidance which push-buttons and monitoring of all filter functions. Its sturdy and reliable execution is tailor-made to the plant installation and consider the individual demands of the application.

Operator panel, located at the screen changer
- Color touch panel
- With push-buttons and control lights for operating
- Execution ex-proof with protection class available

Control cabinet, located outside ex-proof area
- PLC (SPS) with manual and automatic mode
- Automatic piston positioning for filter change and cavity venting
- Cyclic micro-movement of pistons
- Monitoring of piston position
- Digital signal interface for safety interlocks
- 2 inputs 4-20mA for melt pressure signals
- Optional ProfiNet interface for customer DCS
- Protection class IP54

CSC-C and CSC-R Safety measures
Depending on the installation position of the screen changer, handling demands and the plant layout, MAAG offers a wide range of reliable and certified safety devices.

Example of rolling safety guard at operator side with mechanical latch and safety switch interlock to the hydraulic power unit

Example of fenced operator area with mechanical door latch and safety switch interlock to the hydraulic power unit
MAAG's duplex polymer filtration systems are designed with considerable input from our customers.

**LAF-System duplex**

The proven duplex-PV execution with external change over piston valves offers easy access and safe operation.

Out of a modular system, the filter execution can be adjusted tailor-made to any filtration area, polymer type, filtration fineness and viscosity.

Based on the application, the duplex filter is designed with rheologically optimized flow channels for minimized residence time, providing seamless transfer and reliable sealing.

Our filtration systems are covered by worldwide parts and field service support.

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**duplex-PV range of sizes**

Examples of a typical candle bundle per filter vessel ¹)

<table>
<thead>
<tr>
<th>duplex size</th>
<th>DFS 5-7 PV</th>
<th>DFS 7-7 PV</th>
<th>DFS 11-19 PV</th>
<th>DFS 14-19 PV</th>
<th>DFS 20-19 PV</th>
<th>DFS 28-19 PV</th>
</tr>
</thead>
<tbody>
<tr>
<td>Filtration area per bundle:</td>
<td>5.1 m² (54.9 ft²)</td>
<td>7.1 m² (76.4 ft²)</td>
<td>11.9 m² (128.1 ft²)</td>
<td>14.4 m² (155.0 ft²)</td>
<td>19.4 m² (208.8 ft²)</td>
<td>28.0 m² (301.4 ft²)</td>
</tr>
<tr>
<td>Amount of candles:</td>
<td>7</td>
<td>7</td>
<td>19</td>
<td>19</td>
<td>19</td>
<td>37</td>
</tr>
<tr>
<td>Length of candles:</td>
<td>711 mm (28&quot;)</td>
<td>1000 mm (39,37&quot;)</td>
<td>609 mm (24&quot;)</td>
<td>736 mm (29&quot;)</td>
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<td>736 mm (29&quot;)</td>
</tr>
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</table>

<table>
<thead>
<tr>
<th>duplex size</th>
<th>DFS 45-37 PV</th>
<th>DFS 63-67 PV</th>
<th>DFS 92-61 PV</th>
<th>DFS 137-91 PV</th>
<th>DFS 192-127 PV</th>
<th>DFS 255-169 PV</th>
</tr>
</thead>
<tbody>
<tr>
<td>Filtration area per bundle:</td>
<td>45.4 m² (488.7 ft²)</td>
<td>63.2 m² (680.3 ft²)</td>
<td>92.2 m² (992.4 ft²)</td>
<td>137.5 m² (1480.0 ft²)</td>
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</tr>
<tr>
<td>Amount of candles:</td>
<td>37</td>
<td>61</td>
<td>61</td>
<td>91</td>
<td>127</td>
<td>169</td>
</tr>
<tr>
<td>Length of candles:</td>
<td>1200 mm (47,24&quot;)</td>
<td>1016 mm (40&quot;)</td>
<td>1473 mm (58&quot;)</td>
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</table>

¹) Candle filter elements made with dia. 2,413" (61,3 mm) and pleat height 0,387" (9,83 mm)

For discontinuous and batch filter applications all filter sizes are available as **simplex** single vessel execution.

According to the flow piping, **simplex** filter can be installed in horizontal or vertical position.

For fast candle bundle exchange there are Pre Heat Stations and Vessel Rotating Devices available.
MAAG duplex filter units are equipped with 3-way switch over valves and drain or vent valves from leading suppliers.

**duplex valves**
Their sturdy and reliable design is sized to the application and offers a reliable and safe operation.

Depending on the handling and access requirements, the valves can be executed for manual operation or with electric actuators and position control.

All valve units are backed by MAAG’s quality control, spare parts service and guarantee.

**duplex-PV handling options**
The standard version of the duplex-PV series is equipped with direct bolted switch over valves.

The connection of the upper 3-way valve is made with a C-clamp connector for simple and fast disconnection of the vessel cover.

Once the vessel cover is removed, the soiled candle bundle can be lifted out of the remaining vessel for exchange with a clean candle bundle.

As an option, the duplex-PV filter units are equipped with jack bolt units for disconnection of the 3-way valves without the need to disconnect the vessel process connections.

Once both jack bolt units are unfastened, the complete vessel assembly can be exchanged for a new vessel.

The jack bolt units are positioned outside the system frame for easy and safe access.
The duplex-DV filtration system is executed with a sturdy single frame for both vessels.

divex change over
The divex change over valve is arranged between the vessels and does not need an additional valve support frame.

This filter system generally is equipped with jack bolt sealing units to ensure a fast and safe vessel change procedure.

The integrated slide-plate based divex valve shortens the piping length of the flow channels and ensures a minimized polymer dwell time and provides together, with the single frame design, a small installation size.

duplex-DV range of sizes
Examples of typical candle bundles per filter vessel

<table>
<thead>
<tr>
<th>duplex size</th>
<th>DFS 5-7 DV</th>
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<td>Filtration area per bundle:</td>
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<td>63,2 m² (680,3 ft²)</td>
<td>92,2 m² (992,4 ft²)</td>
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1) Candle filter elements made with dia. 2,413" (61,3 mm) and pleat height 0,387" (9,83 mm)
For discontinuous and batch filter applications all filter sizes are available as simplex single vessel execution.
According to the flow piping, simplex filter can be installed in horizontal or vertical position.
For fast candle bundle exchange there are Pre Heat Stations and Vessel Rotating Devices available.
The divex 3-way valve is a proven switch over valve for a seamless polymer transfer from one vessel to the other.

**divex slide plate valve**

Its metal-to-metal seal slide plate design needs no additional sealing gaskets and ensures minimal maintenance.

The flow channel design has no stagnation areas and is tailor-made designed for the required polymer viscosity and throughput. The divex execution generally is executed with an integrated heat jacket.

As an option, the hydraulically standard drive unit with position control can be executed with an electric motor.

**duplex-DV handling options**

The standard version of the duplex-DV units are equipped with jack bolt units for disconnection of the 3-way valves without the need to disconnect the vessel process connections.

Once both jack bolt units are unfastened, the complete vessel assembly can be exchanged for a new vessel.

The jack bolt units are positioned outside the system frame for easy and safe access.

For applications which do not require a complete vessel change, the duplex-DV design allows candle bundle only removal.

For this handling option, only the upper jack bolt needs to be released and the cover bolting needs to be unfastened.

Once the vessel cover is removed, there is direct access for a crane to lift out the used candle bundle and replace with a clean candle bundle.
MAAG micronex® candle filter elements are designed to optimize the flow and to maximize the filter area. The production range offers all design variants for MAAG duplex and simplex filter and any other filter system in the market as well.

Range of design
- Micron rating 0.5 to 200 μm absolute
- Candle length 16” up to 58”
- Melt pressures up to 300 bar
- Differential pressures up to 100 bar
- Temperatures up to 400 °C
- Optimized candle diameter and pleat height
- Media structure according to cleaning methods
- Flat wrap elements with cylindrical filter media
- Removable mesh packs for reuse of candle body

Scope of supply

Media
MAAG offers hard or soft sintered fiber metal felt, or wire screen media supported on both sides by protective screens. The media can be pleated or flat wrap.

Guards
Several types of guards are available to protect the pleats during general handling and cleaning procedure, or to avoid pulsing during backflush cleaning.

End fittings
Any design of end fittings is available. For example, these are available with internal or external hex, open ends or clamped compression connections.

Materials
The candle element hardware, wire screen, and fiber metal felt are made from 316 stainless steel. Other metallurgies such as Hastelloy are also available. Threaded fittings are available in non-galling materials.
The control systems for MAAG’s duplex filter are designed for a safe and bumpless vessel change over procedure.

Controls
The basic operation is a semi-automatic transfer sequence where the actual fill position is controlled by the operator.

All of push buttons and switches for operation of the switch over valves are mounted on the front of the panel with indicator lights that give position and status of the valves.

Depending on the stage of expansion, the PLC panel visualizes the movement of both switch over valves and additional each of the four vent and drain valves.

The movement of the polymer switch over valves is performed by a hydraulic or electric actuation system.

Depending on the execution, it consists 4 actuated hydraulic cylinder or electric gear drives with linear position transducers, limit switches and torque switches.

Depending on the ambient conditions, the control system can be executed for a safe industrial area or hazardous area.

The control panel incorporates a logic for a wide range of polymer throughputs, viscosities, and pressure drops, and displays to the operator all process data below:

**Filter system**
- inlet and outlet pressure
- differential pressure
- inlet and outlet temperatures

**Vessel A**
- inlet and outlet pressures
- inlet and outlet temperatures

**Vessel B**
- inlet and outlet pressures
- inlet and outlet temperatures

**Switch over valves**
- movement and position
You can find detailed information about our products in our print media at www.maag.com/brochures.